

## **ABSTRACT**

A plastic vial having a fill port with a structure that is easily collapsible, is sealable in less time, and that minimizes the residual stresses in the vial after it has been filled and sealed. The structure of the fill port includes a proximal end, with respect to the body of the vial, and a distal end, also with respect to the body of the vial. The proximal end is selected from the group consisting of a diamond-shaped end, an elliptical end and a circular end. Additionally, the vial has dispensing openings that minimize the effects of distorting a dispensing end of the vial when the vial is opened.

1189066\_1.DOC